

PROCESSING INSTRUCTIONS

FINISHING THE EDGES OF EUROLIGHT® WORKTOPS WITH THE EUROLIGHT® DECOR PROFILE

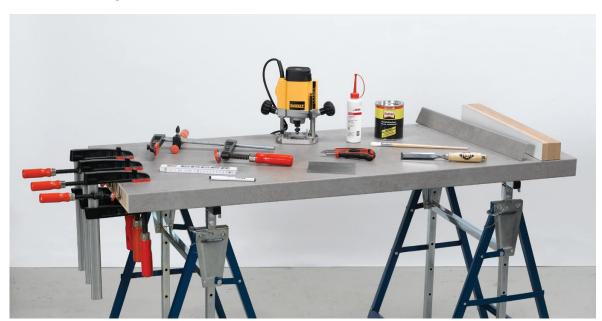


For finishing the edges of EUROLIGHT® Worktops we have developed the EUROLIGHT® Decor profile so that edge finishing can be performed quickly and without any difficulties. The decor profile is based on the same principle as the T-profile with the main difference being that the front side of the decor profile is decor matched and that the whole worktop thickness is covered. The processing is similar to the T-profile and ABS edgings respectively and only has slight differences. The decorative EUROLIGHT® Decor profile has both protective and design functions for the exposed edges of the worktops. For gluing the decor profile we recommend the use of the EGGER Universal Glue or an alternative contact adhesive.

Materials

For the finishing of worktop edges the following materials, tools and additional resources are required:

- EUROLIGHT® Decor profile
- EGGER Universal Glue, or an alternative contact adhesive
- Measuring Tape
- Pencil or permanent marker
- Adhesive tape for example Tesa® glass fibre fabric tape
- Brush
- Utility knife
- Spacing blocks MDF or chipboard strips
- Screw clamps and edge clamps
- Draw blade or hand router fitted with rounded milling cutter and spacer ring
- Steel or woodworking stands





Step by step guide

1. PREPARE THE DECOR PROFILE



After the decor profile has been cut to size, the width of the frame in the worktop should be measured and marked.



Make an incision on both sides of the ridge profiles - for example with a utility knife $\,$



Cut out both sides of the ridge profiles with a utility knife, remaining pieces of the ridges should then be removed using a file



2. APPLY THE EGGER UNIVERSAL GLUE



Apply the adhesive in the ridge area of the decor profile



- Apply the adhesive to the worktop edges



Distribute the adhesive evenly with the use of a brush

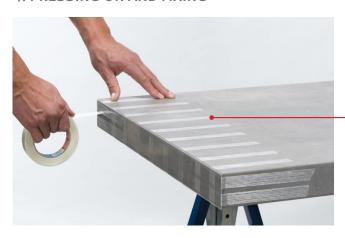


3. PRESS THE DECOR PROFILE IN PLACE

- An even length overhang of the decor profile should be maintained.
- The right angled ridge profiles of the EUROLIGHT® Decor Profile are slotted under the 8 mm surface layers of the worktops.



4. PRESSING ON AND FIXING



Press on and fix the decor profile evenly using adhesive tape – for example with Tesa® glass fibre fabric tape



Conventional method of clamping should be used with spacing pieces and edge screw clamps



5. FINISHING



Simple and fast using a draw blade



- Alternatively use a file



Or use a hand router

You will find further information in the technical information sheets listed in the following:

- Processing instructions EUROLIGHT® Worktops
- Technical instruction sheet EUROLIGHT® Decor profile
- Technical information sheet EGGER Universal Glue